

Preparation of Injectable Suspensions Having Improved Injectability

Abstract of the Disclosure

Injectable compositions having improved injectability. The injectable
5 compositions include microparticles suspended in an aqueous injection vehicle having a
viscosity of at least 20 cp at 20°C. The increased viscosity of the injection vehicle that
constitutes the fluid phase of the suspension significantly reduces *in vivo* injectability
failures. The injectable compositions can be made by mixing dry microparticles with an
aqueous injection vehicle to form a suspension, and then mixing the suspension with a
10 viscosity enhancing agent to increase the viscosity of the fluid phase of the suspension to
the desired level for improved injectability.